



Axles distance reporting Instruction.

1 Background:

This instruction explains why information about axles distance must be reported to Scania via SPOC.

The starting axle distance in SOPS is always set on 3m (FPC 8706D) not depending on type of chassis (K/C). Bodybuilder during it's production process is setting the final axle distance and that value has to be updated in SOPS. It is mandatory to update the SOPS as without it bodybuilder will not be able to pass the SPCT process and as a result start the bus.

2 Instruction:

The bus body builders knowing the real distance between the front and drive axle should report it via the SPOC form to SPOC coordinator using one of email addresses described in the form.

To specify the final distance between the axles please use three cells in the SPOC form where the first is for meters, second - decimetres and third - centimetres.

SPOC form should be fill in and sent back to Scania SPOC coordinator minimum one week before planned SPCT!



Approved by (department acronym name phone)

MXPE skpkud

Issued by (department acronym name phone)

MXPE skpmsk +48 59 8484 848

SPOC

Single point of contact



BF 223 axles distance

Date

2020-11-06

Issue

1

Page

1(1)

Date: Case no.
To be completed by Scania

Please fill the form into the base information about chassis

Chassis VIN no.: Chassis type: Engine type:

Instrument panel type

 FIP - fixed AIP - adjustable

Steering wheel position

 LHD RHD**Axles distance:** meters decimetres centimetres