

CONCRETE MIXER

## BODYBUILDING MADE EASIER!

Tailormade for your application with best preparations available.



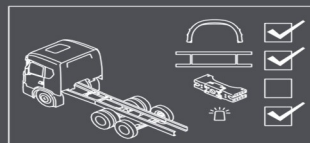
### BUILDING PROCESS

"Together we can make the best trucks in the world"



1

*The bodybuilding process is a shared process. By involving all stakeholders from the beginning, we secure quality, reduce lead time and eliminate waste.*



2

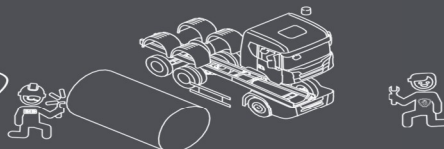
*The early stage is very important. Here we make sure the chassis is equipped with the right preparations and has an optimized bodywork interface.*



3

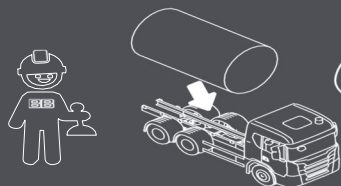
*Whenever information is required, Scania truck bodybuilder portal has everything you need.*

4



*With good planning the chassis and bodywork can be produced in parallel to shorten lead time in the build process.*

5



*When the chassis arrives at the bodybuilder, fitting the bodywork is just plug and play.*



*This process ensures that we deliver the highest quality, on time, at the right cost. And the customer will take delivery of the best truck in the world.*

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Truck specification

Chassis: P 460 B8x4NZ

Cab: CP14L

- 1. BCI Bodywork communication interface FPC5837
- 2. Cable harnesses in cab roof FPC3024
- 3. Bodybuilder tube across IP\*
- 4. Camera system FFU FPC3832
- 5. Instrument panel control lights bodybuilder FPC3888
- 6. Cable harness for switches IP FPC3314
- 7. Programmable switches FPC7682
- 8. CAN switches FPC6793

- 9. Headlight protection FPC2021
- 10. Working lamp in cab boarding step FPC8989

- 11. 3x7- pin pre-routed cable harness for bodybuilders FPC2411
- 12. 3x7 poles bodybuilder cables (in cab storage RHS) FPC3023

- 13. Bodybuilder electrical supply, max 250A\*
- 14. Mudguards 2nd front axle FPC4050
- 15. Lowered steering linkage 2nd front axle\*
- 16. Fuel tank with D-shaped cross section and fuel optimization unit FPC4087
- 17. Air supply inside frame A\*
- 18. Body work holes in frame, Pre punched top row FPC7432

- 19. Automatic tire chains FFU FPC6694
- 20. Side marker lights FPC313

- 41. Hazard warn light and light bar on roof FFU FPC8137, FPC7577
- 40. Rotating Beacon, preparation FPC1330
- 39. Roof rails FPC1401

- 38. Working lamps rear wall cab top FPC5900

- 37. ED PTO - Engine power take-off FPC4827
- 34. EG PTO clutch dependent power take-off FPC6392

- 35. PTO EG connect adaptation 1st, 2nd FPC8434, FPC8435
- 36. Hydraulic pump type and displacement FPC4801, FPC4802, FPC4803

- 33. Body attachment bracket, front set FPC3303

- 32. Frame reinforced FPC384

- 31. Body attachment bracket, rear set FPC3302

- 30. Mudguards rear axles FPC164

- 29. Frame reinforcement, extended inner frame FPC8391

- 28. Rear overhang in 10mm steps FPC1537

- 27. Body attachment bracket, frame end FPC3412

- 26. Hazard warning lamp rear FFU FPC7578
- 25. Tail lamp protection FPC4754

- 23. Draw beam FPC1536
- 24. Trailer coupling FPC1540

- 22. Rear underrun protection RUP FPC1539

- 21. Working lamp frame end, left-hand and right-hand side FPC4743

\*Always on truck

# Bodybuilding Made Easier – Additional Information

More options and detail information can be seen in TBB portal

1	BCI is a programmable interface which is facilitating communications between truck and bodywork. The BCI can be programmed with advanced logics for safety and other operational functionality in the bodywork (FPC5837)	22	Rear underrun protection available in 3 different styles/executions, that meets UN ECE R58 with the supplement 03 (FPC1539)
2	Extra harnesses for bodybuilder installed in cab roof (FPC3024)	23	Scania draw beams have hole layouts that allow a draw beam, under-run protection and body adaptation brackets to be mounted in a wide variety of positions (FPC1536)
3	All trucks are supplied with an empty tube inside the instrument panel, dedicated for the bodybuilder	24	A towing unit (coupling) is required in order to tow a trailer after the truck. It is fitted in the truck's draw beam (FPC1540)
4	Scania can offer many different options from factory for front and rear-view cameras to suit a variety of applications (FPC3832)	25	The robust rear light protection is suitable for trucks operating in tough conditions (FPC4754)
5	There are many options for the bodywork to provide the driver with information, 8 lamps, sound and display messages in the instrument cluster (FPC3888)	26	Fitting of 2 amber LED hazard warning lamps at the rear end of the chassis on the left and right-hand side (FPC7578)
6	Extra harness for additional switches (FPC3314)	27	Scania can offer many different body attachment brackets to suit a variety of applications. The bodywork attachment is bolted into the upper row of holes on the chassis frame. The rear end of the chassis frame comprises the area from where the rear section ends to the rear edge of the chassis frame (FPC3412)
7	Programmable switches makes it possible to program different switches via Scania bodywork interface configuration tool (BICIT) (FPC7682)	28	Scania can deliver a perfect adapted overhang to every bodywork within 10 mm steps (FPC1537)
8	Spaces in the instrument panel are reserved for extra switches that are programmed in the BCI control unit (FPC6793)	29	Extended inner frame reinforcement towards the rear end of the frame is to increase torsional rigidity and section modulus for the rear overhang (FPC8391)
9	The headlamp is protected by a steel grille (FPC2021)	30	Mudguards made of hard plastic designed for the rear axle/axles (FPC164)
10	LED working lamps that are secured to the front right, left-hand or both side at the boarding step of the cab in order to illuminate the area adjacent to the truck (FPC8989)	31	The rear section comprises the area from where the front section ends to 300-600 mm from the rear edge of the chassis frame (FPC3302)
11	Pre-routed cable harness from the bodywork's central electric unit in the cab to the chassis frame which makes it easier for the bodybuilders to have external access to the bodywork's central electric unit (FPC2411)	32	The rear section of the frame is reinforced to enable it to carry a rear-mounted crane (FPC384)
12	Three 7-pin extension cable for connecting equipment on the frame in three different lengths; 2m, 8m or 12m (FPC3023)	33	The front section of the chassis frame comprises the area from the center of the foremost front axle to approx. 3,000 mm behind the front axle (FPC3303)
13	All trucks are supplied with a dedicated electrical output, located behind the mudguard of the 1st front axle	34	Gearbox mounted PTO are clutch dependent. These PTO can only be used when the clutch pedal is released (FPC6392)
14	The mudguard for the second front axle can be adjusted vertically. Possible to be adjusted in three positions in order to suit the bodywork and tires (FPC4050)	35	Selection of output flanges for PTO. If a double output PTO is specified, different flange types can be chosen for lower and upper connection (FPC8434, 8435)
15	With the new design, Bodybuilder have much more clearance in this area	36	Hydraulic pump type and volume can be selected to fit different needs/applications (FPC4801, 4802, 4803)
16	New D-shaped fuel tank range provides increased fuel capacity, reduced weight, improved robustness and easier serviceability. A Fuel optimization unit (FOU) is attached to the new D-shaped fuel tank to ensure that as much fuel as possible can be utilized from the tank (FPC4087)	37	Engine mounted PTO located at the rear end of the engine (FPC4827)
17	A dedicated outlet for bodybuilder who needs to have air for bodywork is included on every chassis. This is the one and only place allowed to connect air supply to bodywork	38	The work light consists of two LED headlamps fitted on the left and right-hand sides of the rear cab wall (FPC5900)
18	Frame prepared with an upper row of holes. The holes are spaced at 50 millimeters and are used to attach the bodywork to the frame of the truck (FPC7432)	39	The roof rails are in aluminum which simplifies the fitting of an air deflector, roof rack and other extra equipment (FPC1401)
19	Automatic tire chains are used for increased traction in slippery conditions. The adaptation consists of a holder for pneumatic cylinders, routing of air and electricity, and a switch (FPC6694)	40	Preparation for rotating beacon. The preparation includes pre-routed cable harness to plugged holes in the cab roof and a switch installed in the cab. Order suitable warning lamp via accessories (FPC1330)
20	Increase road safety by making it easier for other road users to notice the vehicle, available in fix or temporarily fitted (FPC313)	41	Installation of two LED-lamps or one rotating beacon fitted on the right-hand side of the cab roof (FPC8137, 7577)
21	Work lights aimed backwards on the left and right-hand sides below the cab. Controlled with a switch on the door panel (FPC4743)		

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