

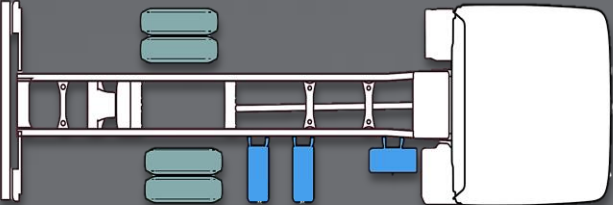
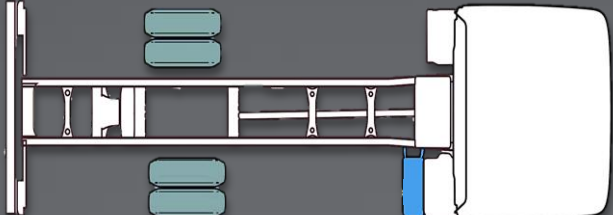
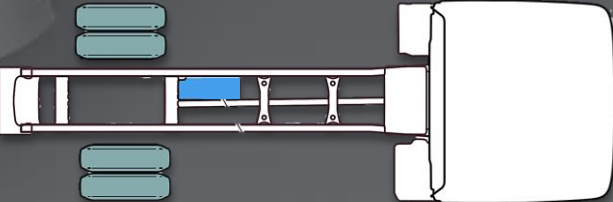
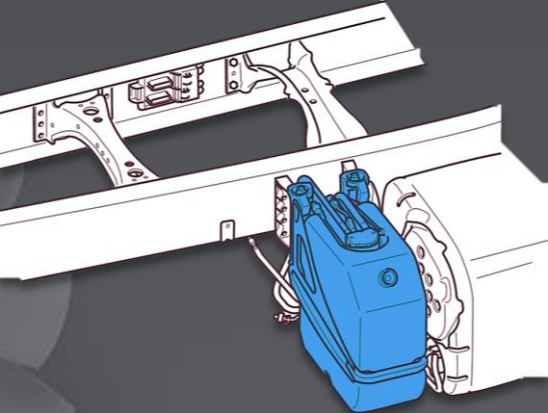


Aftertreatment system

Designation	Part number
Moving the reductant tank	
Reductant hose for 2-port cable harness (electrically heated)	
Pressure (1620 mm)	2277632
Return (1590 mm)	2255631
Pressure (2610 mm)	2277633
Return (2895 mm)	2255648
Pressure (3450 mm)	2255626
Return (2940 mm)	2255625
Pressure (4810 mm)	2255627
Return (4450 mm)	2255628
Reductant hose for 2-port cable harness (without heating)	
Return (3100 mm)	2353549
Pressure (2750 mm)	2353525
Return (3020 mm)	2375835
Pressure (2800 mm)	2375834
Return (4370 mm)	2494223
Pressure (4680 mm)	2494224
Return (5050 mm)	2482036
Pressure (4750 mm)	2482037
Return (3400 mm)	2512203
Pressure (3430 mm)	2512203
Return (2640 mm)	2552999
Pressure (3110 mm)	2552996
Return (4795 mm)	2375852
Pressure (4770 mm)	2375853
Return (4055 mm)	2352583
Pressure (4090 mm)	2352590
Return (4910 mm)	2353817
Pressure (4910 mm)	2353816

Designation	Part number
Moving the reductant tank	
Reductant hose for 2-port cable harness (without heating)	
Return (4400 mm)	2353814
Pressure (4400 mm)	2353813
Return (3960 mm)	2375850
Pressure (3910 mm)	2375851
Reductant hose for 4-port cable harness	
Pressure (5860 mm)	2255643 & 2432081
Return (6130 mm)	2255644 & 2432082
Coolant hose 3/8" (9.5 mm), for connection according to SAE J20 (20R1)	1786472
Extended 2-port cable harness between the EEC control unit and reductant tank	
Without quality sensor (3,635 mm)	2590634 & 2414954
With quality sensor (3,635 mm)	2414954 & 2414950
Extended 4-port cable harness between the EEC control unit and reductant tank	
Without quality sensor (4,153 mm)	2590624, 2590634 & 2498589
With quality sensor (4,153 mm)	2590620, 2590634 & 2498587
Sealing plug	
Pressure	2113893
Return	2113894
Spacer	
Wedge-shaped spacer for the front part of the frame (Width = 50 mm, Thickness = 10.8 mm, Angle = 2.7°)	2106963
Wedge-shaped spacer for the front part of the frame (Width = 50 mm, Thickness = 15.5 mm, Angle = 2.7°)	2106965
Wedge-shaped spacer for the front part of the frame (Width = 50 mm, Thickness = 22.7 mm, Angle = 2.7°)	2106964
Wedge-shaped spacer for the front part of the frame (Width = 50 mm, Thickness = 23.5 mm, Angle = 2.7°)	2293132
Straight spacer for the rear part of the frame (Width = 50 mm, Thickness = 25 mm)	2280241

Overview



Reductant tanks' basic positions on different vehicle configurations



Bodybuilding Part numbers

Aftertreatment system

Pos.	Designation	Part number
Heating of bodywork		
Heating of bodywork on Euro VI vehicles Heating of bodywork on Euro III, IV and V vehicles		
1	Exhaust pipe for connecting to exhaust valve disc (Euro VI)	2248470
2	V-clamp (Euro VI)	1863831
2	V-clamp (Euro III, IV and V)	1863832
Moving the NOx sensor, for Euro IV and Euro V engines		
1	Union	1724402
2	Plug	813206

Pos.	Designation	Part number
Modification of the exhaust system		
Fitting the sensor bracket, from front to central or rear silencer position (Removing parts)		
1	Sensor bracket	2369381
2	Sensor bracket	2515125
3	Sensor bracket, frame	2232941
4	Sensor bracket, frame	2353383
Fitting the sensor bracket, from front to central or rear silencer position (Fitting parts)		
5	Cable duct	2370208
6	Sensor bracket	2384641
7	Sensor bracket	2515126
Cable harness, frame: E67.A, E67.B, C4, C6		
1	Front silencer position	2626446
2	Central silencer position	2590641
3	Rear silencer position	2626456
Cable harness, component: C4, C6, T158, T115, T131, T141, V117		
5	Front silencer position	2530976
6	Central silencer position	2194846
7	Rear silencer position	2194846

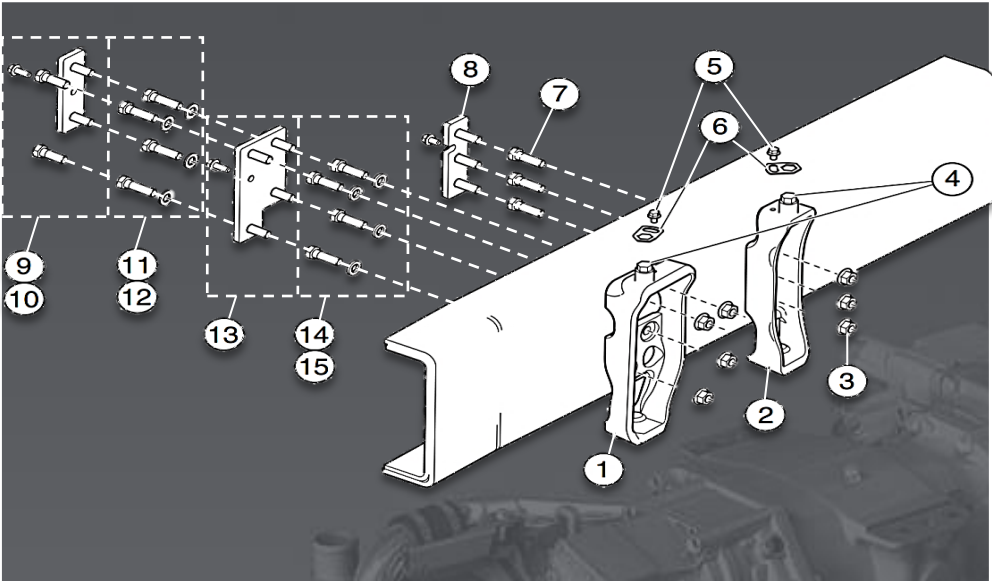
Pos.	Designation	Part number
Modification of the exhaust system		
Moving silencer to central position		
1	Hexagon socket screw M16x55	2298274
2	Spacing plate	2354932
3	Bracket	2443246
4	Bracket	2443244
5	Screw M14x60	2186927
Moving silencer to rear position		
6	Bracket	2363606
7	Spacing plate	2356626
8	Spacing plate	2354932
9	Hexagon socket screw M16x55	2298274
10	Nut plate	2525829
11	Bracket	2671948
12	Screw M14x80	2169371
13	Distance spacer	1519137
14	Screw M14x60	2186927

Aftertreatment system



Pos.	Designation	Part number
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Modification of the exhaust system

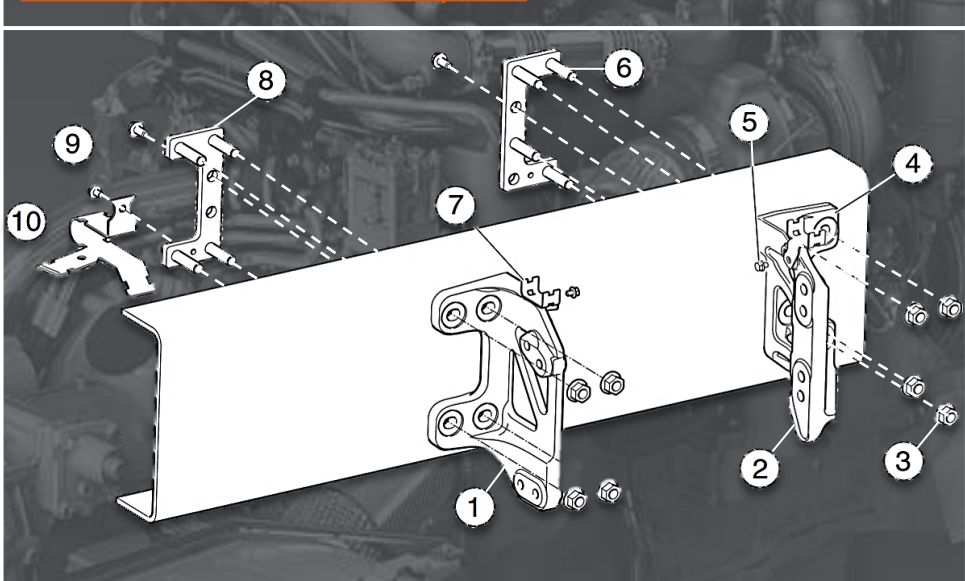


Fitting silencer to the chassis frame, central position

1	Bracket	2346849
2	Bracket	2443241
3	Nut M14	1741563
4	Screw	2251843
5	Lock screw M8x12	812513
6	Lock washer	2348950
7	Screw M14x45	2268412
8	Screw plate	2458048
9	Screw plate	2344661
10	Screw M14x40	2277653
11	Screw M14x50	2268413
12	Washer	2104767
13	Screw plate	2342951
14	Screw M14x45	2268412
15	Washer	2772207

Pos.	Designation	Part number
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Modification of the exhaust system



Fitting silencer to the chassis frame, rear position

1	Bracket	2671948
2	Bracket	2363606
3	Flange nut M14	1741563
4	Bracket, SCR hose	2326685
5	Flange screw M6x8	336247
6	Screw plate	2349077
7	Bracket, SCR hose	2326686
8	Screw plate	2349089
9	Flange screw M8x12	812513
10	Bracket	2357898

Overview

