



Chassis frame and subframe

Designation	Part number
Bodywork attachment	
Chassis frame brackets	
Angle bracket (J)	2283874
Angle bracket (K)	2811600
Angle bracket (R)	2289614
Plate bracket (M)	2283877
Plate bracket (P)	2283876
Plate bracket (Q)	2302721
Attachment in chassis frame with M14 screws (J, K, R, M, P, Q) Attachment in subframe with M14 screws (M) Attachment in subframe welded (P, Q) Vertical shaped holes for subframe attachment with M16 bolts (J, K, R)	

Designation	Part number
Bodywork attachment	
Subframe brackets	
Subframe brackets (1)	2441445
Subframe brackets (2)	2441446
Subframe brackets (3)	2441469
Subframe brackets (4)	2441470
Attachment in subframe with M14 screws (1, 2) Attachment in subframe welded (3, 4)	

Designation	Part number	Overview
Bodywork attachment		
Attachment with springs or rubber bushing		
Spring discs	2493626	
Springs	2493627	
Rubber bushing	2493625	
Washer	345642	

Designation	Part number
Bodywork attachment	
Part information screws	
M14 screw	
Length: 40mm Strength: 10.9	815933
Length: 50mm Strength: 10.9	815963
Length: 75mm Strength: 10.9	2621678
Length: 90mm Strength: 10.9	2621679
M16 screw	
Length: 160mm Strength: 8.8	802281
Length: 110mm Strength: 8.8	802276
Length: 70mm Strength: 8.8	802271
Length: 50mm Strength: 8.8	802076
Lock nut	
M14 (Strength: 10)	1495298
M16 (Strength: 8)	807356
Washer	
M14 (Strength: 300-370 HV)	2104767
M16 (Strength: 200-300 HV)	807329

Designation	Part number	Overview
Bodywork attachment		
Spacer for body adaptation bracket		
Spacer with one hole (Thickness: 8mm)	2323969	
Spacer with 2 holes (Thickness: 8mm)	2324674	

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Pos.	Designation	Part number	
Reinforcement			
1	Crossmember 735 mm (F957/F958)	2008938	
	Crossmember 752 mm (F700/F800/F950)	2008935	
2	Towing jaw	1422456	
3	Tow beam	2105720	
4	End beam with closed profile (Square profile 8 mm for F950 frames)	2293542	
5	End beam with closed profile For F950 frames	1457659	
End beams			
6	U-profile Frames: F700	2528255	
	U-profile Frames: F800	2528254	
	U-profile Frames: F950, F957, F958	2522370	
Changing the rear overhang			
Overhang reinforcement with X-roads			
7	Separator to avoid vibration	2203344	
Removing and fitting crossmembers			
Fitting of crossmembers			
-	Screw M14, strength class 10.9	816074	
-	Lock nuts	1495298	
Crossmember with loose end pieces			
8	Left end piece	1731972	
	Right end piece	1731973	
	Crossmember	1536500	
Front-mounted equipment			
9a	Towing eye	2055887	
9b	Pin	2043632	
9c	Lock pin	1893903	